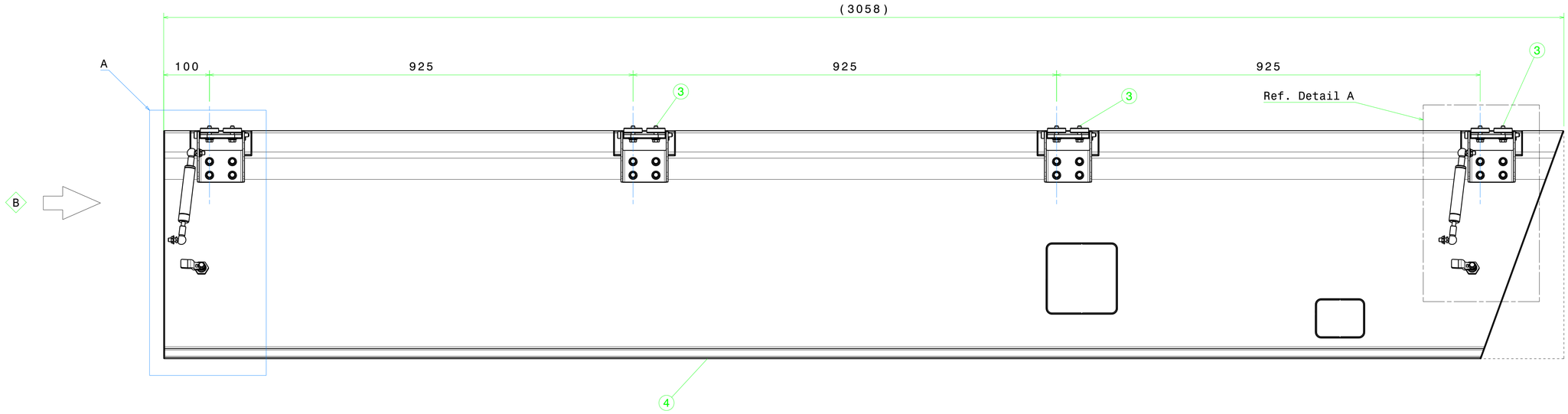
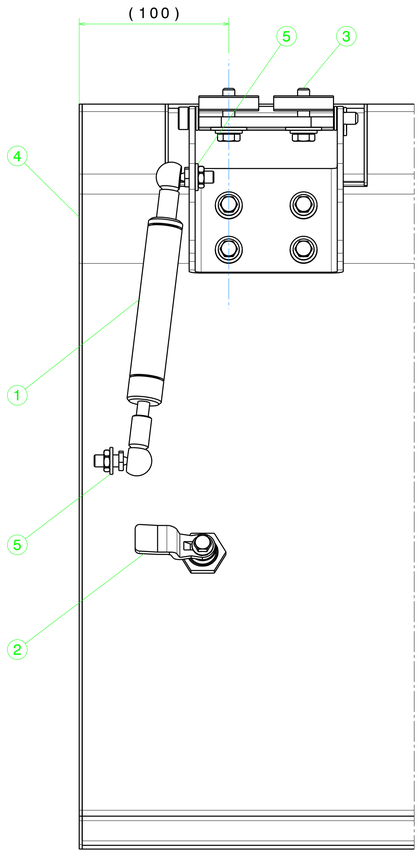
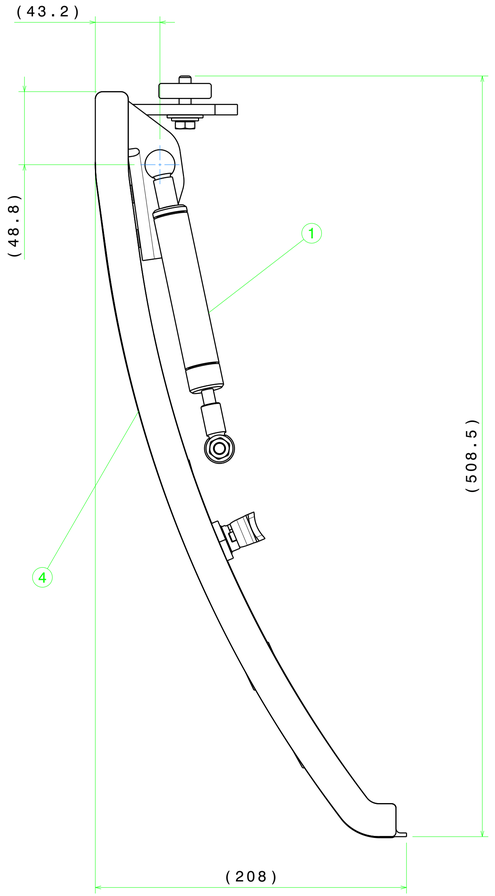


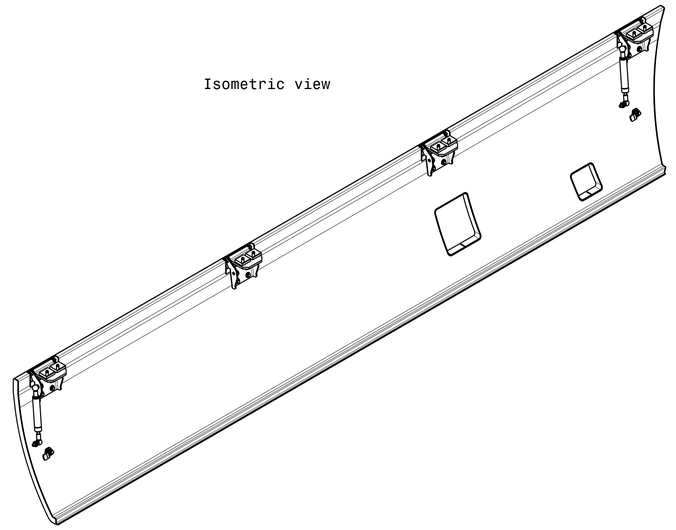
Detail A
Scale: 1:2
Typical



View From B
Scale: 1:2



Isometric view



ISO 13920 Welded Construction		
Nom. Size	Class	
	L mm	A ± E ±
2-30	1,0	0,5
30-120	1,0	0,5
<400	1,0	1,0
<1000	2,0	1,5
<2000	3,0	2,0
<4000	4,0	3,0
<8000	5,0	4,0
<12000	6,0	5,0
<16000	7,0	6,0
<20000	8,0	7,0
>20000	9,0	8,0

ISO 2768 General Tolerances / TS 12708 Steel Casting		
Nom. Size	Class	
	L mm	m ± K ±
2-30	0,2	0,1
30-120	0,3	0,2
<400	0,5	0,3
<1000	0,8	0,3
<2000	1,2	0,4
<4000	2,0	0,4
Nom. Size	Class	
	L mm	Ham Ypt.
40	1,5	0,2
100	2,0	0,3
<250	3,0	0,4
<400	3,0	0,6
<630	4,0	0,7
<1000	6,0	0,8

No	Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
5	ISO 10670 For MB	4	SP.03001-005JB	8.8	-	-
4	Welded_Assembly	1	GZ10.21.12.26000	-	-	29,337kg
3	Screws-kit_Assembly	4	GZ10.21.12.22000	-	-	0,92kg
2	Lock_LatchSouthco-E5-8016SOUTHCO - E5-32-2224-UU1	2	GZ10.21.12.20002	-	-	-
1	GS-22-90-CC-987N	2	GZ10.21.12.20001	-	-	0,068kg
						31,8

Technical Specifications						
Technical Document						
Fixture/Mould Asset ID.						
Coating/Heat Trs./Roughness		01	BOM and Graphical update	16/01/2024	A.Türkmen	
Paint/Color		Modf. No	Modification Description	Date	Sign	

ISO 21920-1 ISO 8015 ISO 2553 | General Tol. ISO 2768 f☐ mX☐ HX☐ KX☐
EN 15085-2 Certification Level CL1☐ CL2☐ CL3☐ | Weld Pro. ISO 13920 A☐ B☐ E☐ F☐ | Cast Steel ISO 12708 Lm2☐ Lr2☐ Sm2☐ Sr2☐

Approved	L.Giovinazzo	01/03/2023	Scale 1:5
Checked	M.Borlo	01/03/2023	
Prepared	M.Cojocaru	01/03/2023	

TYP

Movable_Trim_Assembly

-

TÜRASAŞ
Turkish Railway Vehicles Industry Inc.

GZ10.21.12.25000

Date:01/03/2023 | Sheet : 1/1 | Size:A1 | Rev: 01

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